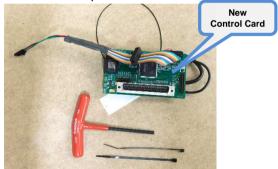


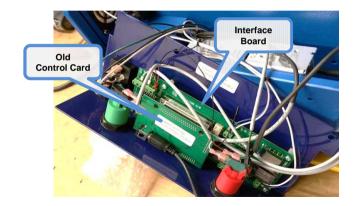
- Remove new Control Card from packaging (careful of the antenna; save packaging to return old unit for credit)
 - Also locate the 4mm hex wrench and included wire-ties
 - * You will need a pair of small wire cutters



2 UNPLUG your Handibot and find a good place to work

Open the electronics enclosure of your Handibot (using 4mm hex wrench enclosed)

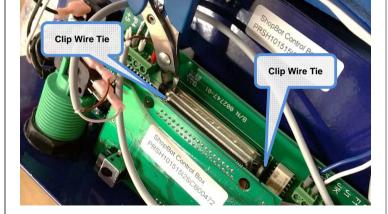
- a) Remove 2 bolts on the front of the middle (inside) wall b) Remove 3 bolts on the back wall c) Push the enclosure bulkhead to the side until the enclosure lid is released from the slot in the plastic
- Rotate enclosure piece slightly away from the Handibot so you can access the electronics; careful not strain the wiring

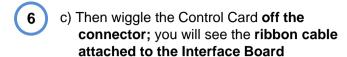


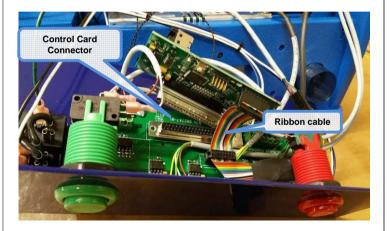
- (4) Steps to remove the current Control Card
 - a) First **disconnect the USB** cable ... you will not re-connect, so just re-situate it down in the bottom of the enclosure, out of the way



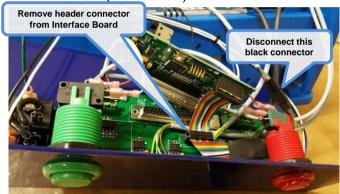
b) The Control Board connectors are locked by **small black wire ties**, one at each end; **clip** these wire ties free (note attachment method for re-connecting)



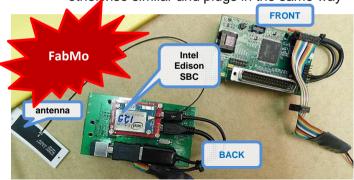




- d) Remove the header connector noting its orientation
 - e) Disconnect extension of the ribbon cable at **black connector** (the small button in the clip releases it)

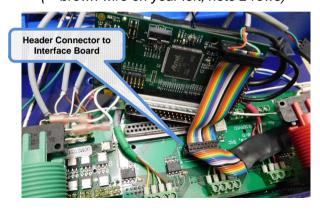


- 8 f) Old Control Card is now free; you can set it aside to return later
 - g) The New FabMo Control Card has more cables and an external antenna, it is otherwise similar and plugs in the same way



9 a) Push the new header connector over

the pins on Interface Board in the same orientation the old one came off (** brown wire on your left; note 2 rows)



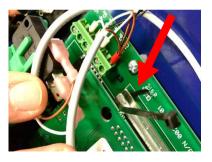
b) Then insert the Control Card connector into the mating connector on the Board (** insert fully, some force may be needed)



c) Connect the **black clip** connector

- 11
- d) Use the wire ties to secure the Control Card connectors at each end, as before...
 Hint: put a little bend* in the wire-tie to help feed it into position
- e) Tidy-up by shortening the ties, and...







c) Thread the wire for the external antenna through the exit hole in the bulkhead by pulling the bulkhead back a bit and letting the antenna wire drop down into it



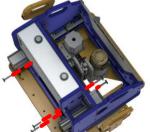


Re-Install the Enclosure on the Handibot

a) Yes, it is a compact fit and you may need to push a few wires around to get all in place... careful of those new cables!

b) Spread the bulkhead wall a bit as you guide the edges of the enclosure back into the slots... it should all snap into place

c) Start all the bolts back in and make sure they are aligned; then tighten them up





 d) Using the sticky back, mount the external antenna on the wall inside the accessory bay



Now it's FabMo time!
... your Handibot should be all ready to go as almost a new tool!



Introduction to using FabMo (docs):

Hooking-Up: Anchor Point (AP) Mode (direct) QuickLaunch TestCut (for V2, but you can use) Hooking-Up: Network Mode

More docs available at: docs.handibot.com