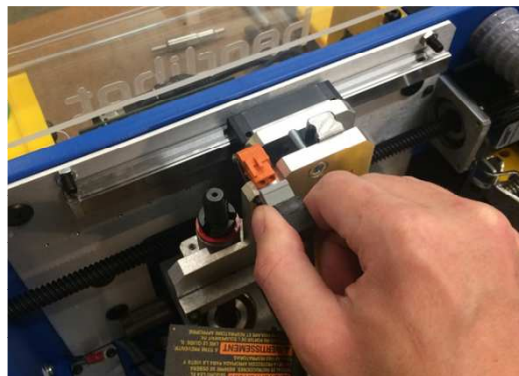


Changing Your Router Bit

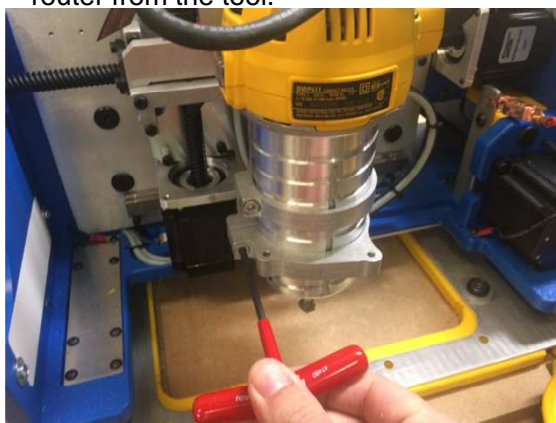
- 1 Unplug the router power from the orange plug peeking over the z-axis plate.



- 2 The dust foot is held in place by 4 magnets. Remove it by pulling firmly down until it disengages.



- 3 Using your 4mm wrench, loosen the two router bracket screws so that you can remove the router from the tool.



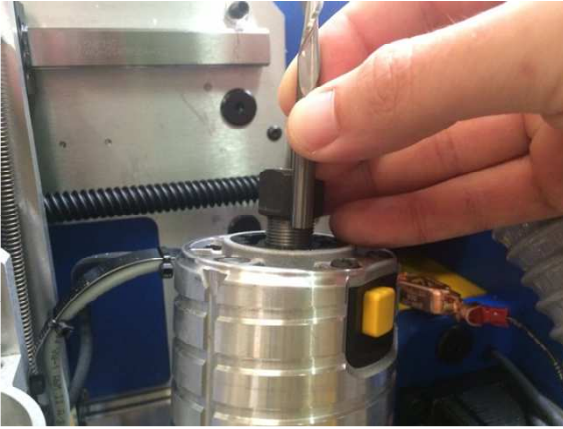
- 4 Flip the router over and, using your 17mm wrench, unscrew (counter clockwise) the collet nut while pressing the yellow button on the side of the router to lock the spindle.



- 5 Once the collet nut is loose, you should be able to easily pull the bit out of the router.



- 6** Choose the bit that you'd like to insert. It's best to have about $\frac{3}{4}$ " of the bit's shank inserted into the collet.



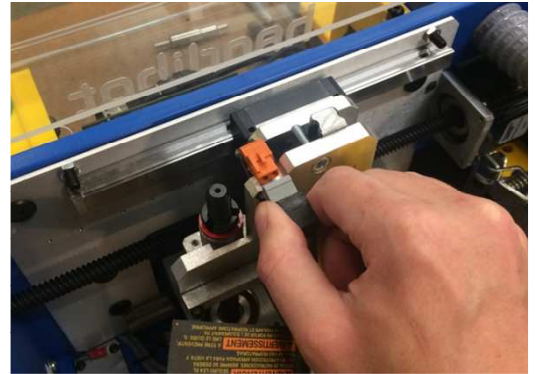
- 7** With the bit inserted, depress the yellow button and tighten the collet nut (clockwise) with your 17mm wrench.



- 8** Slide the router back into its bracket and tighten the two bracket bolts with your 4mm wrench



- 9** Remember to plug your router power cable back into the orange connector. Also check that the ON/OFF switch at the top of the router is set to "ON".



- 10** Use the commands in your quick launch app to zero your new bit before starting your next cut.



- 11** Place the vacuum foot back over your router if you've removed it.

