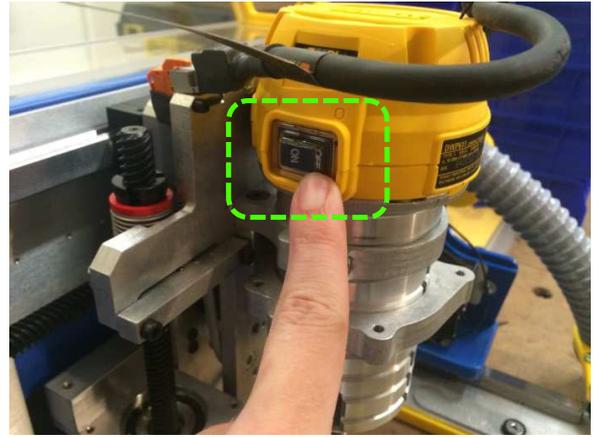


Zeroing the Z Axis

1 For safety, turn router power switch to “OFF”



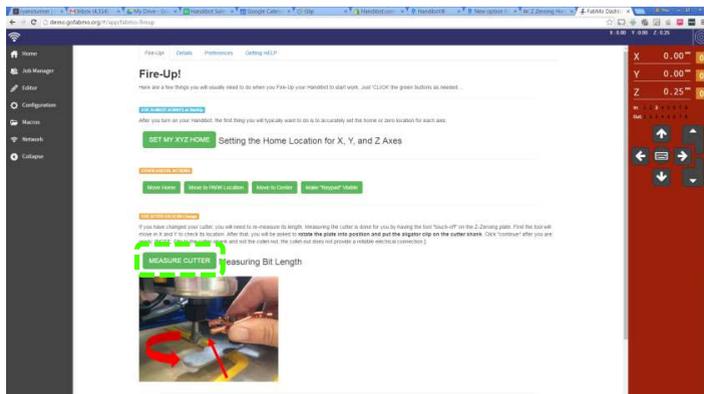
2 Remove vacuum foot by pulling it down from router bracket. Set vacuum foot out of the way, to the side.



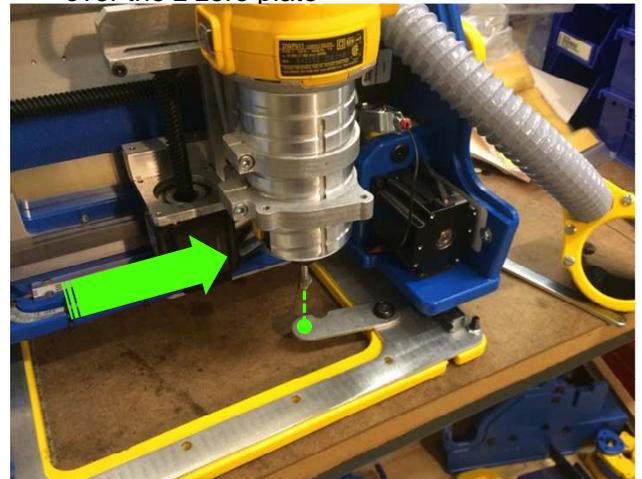
3 To run the z zeroing routine, open the “fire-up!” app from the fabmo dashboard.



4 Click the green button labelled “Measure Cutter”



5 The tool will run a homing routine and move over the z zero plate



- 6** Flip Z-Zero plate out from right side of handibot base.



- 7** Remove bit clip from metal bracket on right side of tool.



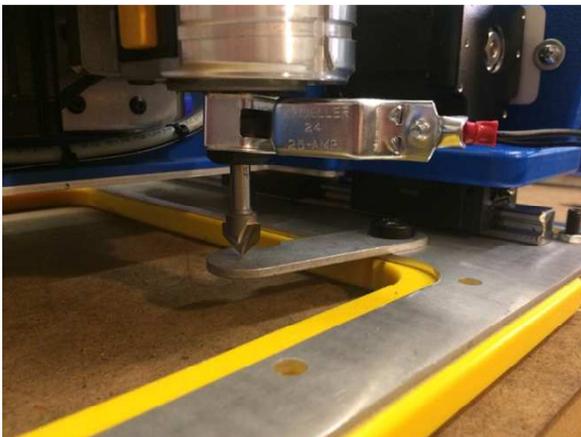
- 8** Attach clip to router collet.



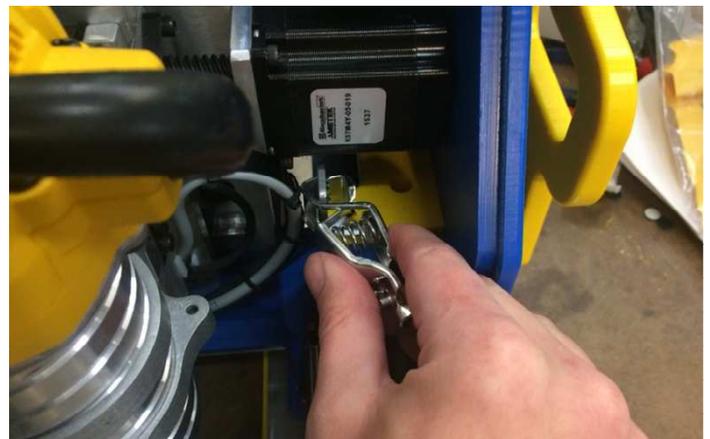
- 9** For safety, get your hands clear of the tool before starting the zeroing process!



- 10** Tool will automatically touch off on Z-Zero plate and be offset based on the thickness of the handibot base.



- 11** Be sure to put the clip back on the metal bracket on the right side of the tool.



12 Flip Z Zero plate back into place on the tool base.



13 Clip vacuum foot back onto router bracket.



14 Turn router power switch back to "ON" to get ready to start cutting!

